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(21) International Application Number: PCT/US99/23467 (22) International Filing Date: 7 October 1999 (07.10.99) (30) Priority Data: 09/170,342 13 October 1998 (13.10.98) US (71) Applicant: AMERICAN HOME PRODUCTS CORPORATION [US/US]; Five Giralda Farms, Madison, NJ 07940-0874 (US). (72) Inventors: MILLER, Christopher, Paul; 72 Meadowbrook Road, Wayne, PA 19087 (US). TRAN, Bach, Dinh; Apartment A, 10 Glenshannon Court, Baltimore, MD 21221 (US). COLLINI, Michael, David; 251 Davis Avenue, Clifton Heights, PA 19018 (US). (74) Agents: MILOWSKY, Arnold, S.; American Home Products Corporation, Patent Law Department-2B, One Campus Drive, Parsippany, NJ 07054 (US) et al.		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(54) Title: PREGNANE GLUCURONIDES (57) Abstract This invention provides 5α -pregnane- 3β , (20S), 21-triol, 20-O- β -glucuronide and 5α -pregnane- 3β , 20R-diol, 20-O- β -glucuronide and pharmaceutically acceptable salts thereof which are useful as progestational agents.		

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PREGNANE GLUCURONIDES

BACKGROUND OF THE INVENTION

5 The use of naturally occurring estrogenic compositions of substantial purity and low toxicity such as PREMARIN (conjugated equine estrogens) has become a preferred medical treatment for alleviating the symptoms of menopausal syndrome, osteoporosis/osteopenia in estrogen deficient women and in other hormone related disorders. The estrogenic components of the naturally occurring
10 estrogenic compositions have been generally identified as sulfate esters of estrone, equilin, equilinenin, 17- β -estradiol, dihydroequilenin and 17- β -dihydroequilenin (U.S. Patent 2,834,712). The estrogenic compositions are usually buffered or stabilized with alkali metal salts of organic or inorganic acids at a substantially neutral pH of about 6.5 to 7.5. Urea has also been used as a stabilizer (U.S.
15 3,608,077). The incorporation of antioxidants to stabilize synthetic conjugated estrogens and the failure of pH control with tris(hydroxymethyl)aminomethane (TRIS) to prevent hydrolysis is discussed in U.S. 4,154,820.

 Two of the compounds described herein, 5 α -Pregnane-3 β , (20S), 21 triol 20-O- β -glucuronide sodium salt and 5 α -Pregnane-3 β , 20R-diol 20-O- β -
20 glucuronide sodium salt are minor components of PREMARIN (conjugated equine estrogens).

DESCRIPTION OF THE INVENTION

25 In accordance with this invention, there is provided 5 α -Pregnane-3 β , (20S), 21-triol, 20-O- β -glucuronide and 5 α -Pregnane-3 β , 20R-diol, 20-O- β -glucuronide and pharmaceutically acceptable salts thereof which are useful as progestational agents. The preparation of pregnane glucuronides 7 and 12 is shown in schemes I and II, respectively. Additionally, a conversion of the glucuronides to the naturally
30 occurring sodium salt forms 8 and 13 is also shown.

 Pharmaceutically acceptable salts of 5 α -Pregnane-3 β , (20S), 21-triol 20-O- β -glucuronide and 5 α -Pregnane-3 β , 20R-diol 20-O- β -glucuronide are not limited to the naturally occurring form, but also include the alkali metal salts, alkaline earth metal
35 salts, ammonium salts, alkylammonium salts containing 1-6 carbon atoms or dialkylammonium salts containing 1-6 carbon atoms in each alkyl group, and

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trialkylammonium salts containing 1-6 carbon atoms in each alkyl group as well as any other atom or molecules which have a positive charge.

As 5 α -Pregnane-3 β , (20S), 21 triol 20-O- β -glucuronide and 5 α -Pregnane-3 β , 20R-diol 20-O- β -glucuronide are minor components of PREMARIN (conjugated equine estrogens), this invention also provides 5 α -Pregnane-3 β , (20S), 21-triol 20-O- β -glucuronide and 5 α -Pregnane-3 β , 20R-diol 20-O- β -glucuronide and their pharmaceutically acceptable salts in greater than 1 percent purity.

10 This invention also provides compounds consisting essentially of 5 α -Pregnane-3 β , (20S), 21-triol 20-O- β -glucuronide or a pharmaceutically acceptable salt thereof or 5 α -Pregnane-3 β , 20R-diol 20-O- β -glucuronide or pharmaceutically acceptable salt thereof.

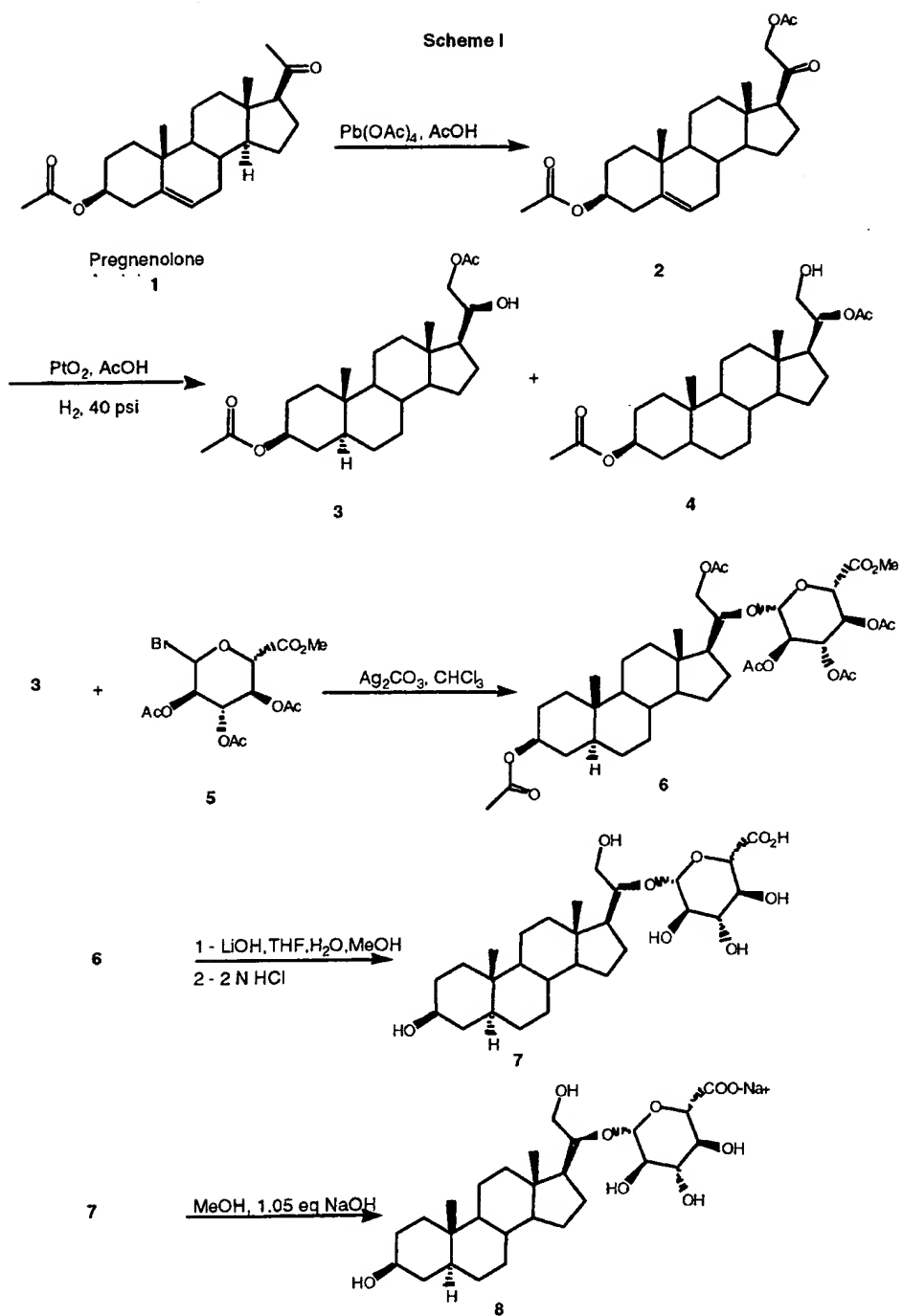
15 This invention further provides a method of using 5 α -Pregnane-3 β , (20S), 21-triol glucuronide and 5 α -Pregnane-3 β , 20R-diol glucuronide or a pharmaceutically acceptable salt of the related glucuronides as progestational agents.

20 The starting materials used in this synthesis are either commercially available or can be prepared using standard chemical methodology.

The compounds of this invention can be prepared from readily available starting materials according to the processes in Scheme I, as shown for 5 α -Pregnane-3 β , (20S), 21-triol 20-O- β -glucuronide (and corresponding monobasic sodium salt) or according to the process in Scheme II, as shown for the synthesis of 5 α -Pregnane-3 β , 20R-diol 20-O- β -glucuronide (and corresponding monobasic sodium salt).

In Scheme I, pregnenolone 3-acetate **1** was used as the starting material. Reaction of **1** with lead tetraacetate in acetic acid according to the procedure described by Purdy, et al, Journal of Medicinal Chemistry 33(6), 1572-1581 (1990) yields **2**. Hydrogenation of **2** over PtO₂ in acetic acid yields compounds **3** and **4** in an approximate ratio of 3:1. Compound **3** is subsequently heated with excess equivalents of the acetobromo glucuronic acid methyl ester **5**. The protected glucuronide is subsequently saponified with LiOH and reprotonated with acid to yield the desired 20-glucuronic acid conjugate **7**. The free acid can be titrated with a slight excess of NaOH solution which generates the monosodium salt **8**.

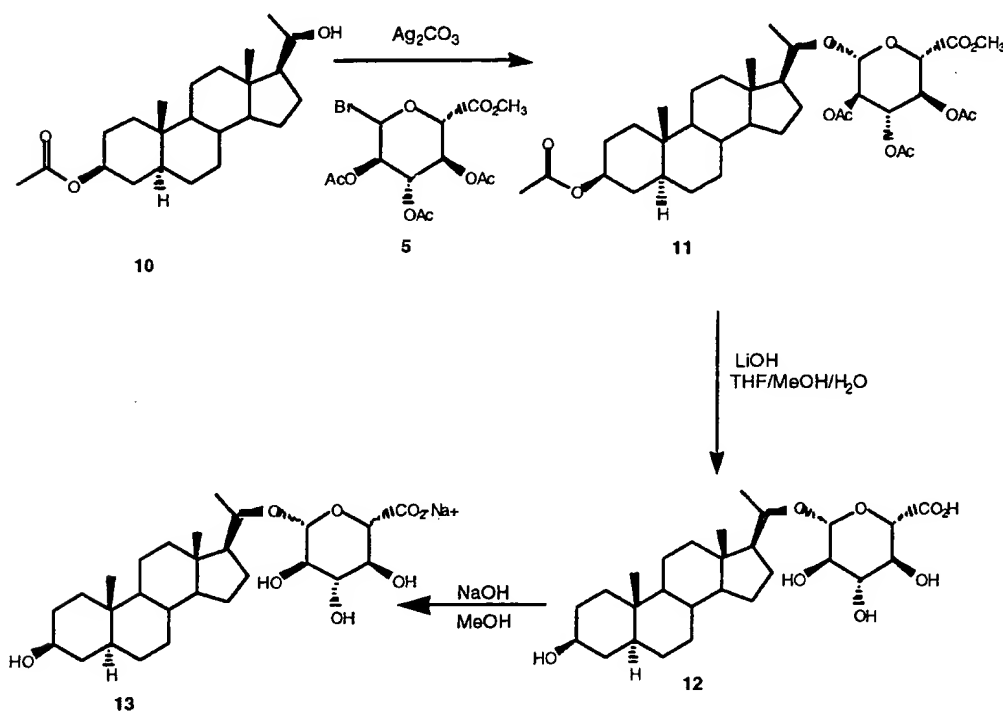
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In Scheme II, compound **10** was reacted with acetobromo glucuronic acid methyl ester **5** and Ag_2CO_3 to yield the protected conjugate **11**. This material was subsequently saponified and then protonated with acid to yield the deprotected glucuronic acid derivative **12**. This material was then titrated with NaOH to yield the sodium glucuronate **13**.

Scheme II



The compounds of this invention are progestational agents, and are therefore useful as oral contraceptives (male and female), in hormone replacement therapy (particularly when combined with an estrogen), in the treatment of endometriosis, luteal phase defects, benign breast and prostatic diseases and prostatic and endometrial cancers. The compounds of this invention are also useful in protecting against epileptic seizures, in cognition enhancement, in treating Alzheimer's disease, dementias, vasomotor symptoms related to menopause, and other central nervous system disorders. The compounds of this invention are further useful in stimulating erythropoieses.

- 5 -

The compounds of this invention can be used alone as a sole therapeutic agent or can be used in combination with other agents, such as other estrogens, progestins, or androgens.

5 The compounds of this invention can be formulated neat or with a pharmaceutical carrier for administration, the proportion of which is determined by the solubility and chemical nature of the compound, chosen route of administration and standard pharmacological practice. The pharmaceutical carrier may be solid or liquid.

10 A solid carrier can include one or more substances which may also act as flavoring agents, lubricants, solubilizers, suspending agents, fillers, glidants, compression aids, binders or tablet-disintegrating agents; it can also be an encapsulating material. In powders, the carrier is a finely divided solid which is in admixture with the finely divided active ingredient. In tablets, the active ingredient is mixed with a carrier having the necessary compression properties in suitable proportions and compacted in the shape and size desired. The powders and tablets preferably contain up to 99% of the active ingredient. Suitable solid carriers include, for example, calcium phosphate, magnesium stearate, talc, sugars, lactose, dextrin, starch, gelatin, cellulose, methyl cellulose, sodium carboxymethyl cellulose, polyvinylpyrrolidone, low melting waxes and ion exchange resins.

20 Liquid carriers are used in preparing solutions, suspensions, emulsions, syrups, elixirs and pressurized compositions. The active ingredient can be dissolved or suspended in a pharmaceutically acceptable liquid carrier such as water, an organic solvent, a mixture of both or pharmaceutically acceptable oils or fats. The liquid carrier can contain other suitable pharmaceutical additives such as solubilizers, emulsifiers, buffers, preservatives, sweeteners, flavoring agents, suspending agents, thickening agents, colors, viscosity regulators, stabilizers or osmo-regulators. Suitable examples of liquid carriers for oral and parenteral administration include water (partially containing additives as above, e.g. cellulose derivatives, preferably sodium carboxymethyl cellulose solution), alcohols (including monohydric alcohols and polyhydric alcohols, e.g. glycols) and their derivatives, lethicins, and oils (e.g. fractionated coconut oil and arachis oil). For parenteral administration, the carrier can also be an oily ester such as ethyl oleate and isopropyl myristate. Sterile liquid carriers are useful in sterile liquid form compositions for parenteral administration.

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The liquid carrier for pressurized compositions can be halogenated hydrocarbon or other pharmaceutically acceptable propellant.

Liquid pharmaceutical compositions which are sterile solutions or suspensions can be utilized by, for example, intramuscular, intraperitoneal or subcutaneous injection. Sterile solutions can also be administered intravenously. The compounds
5 of this invention can also be administered orally either in liquid or solid composition form.

The compounds of this invention may be administered rectally or vaginally in the form of a conventional suppository. For administration by intranasal or
10 intrabronchial inhalation or insufflation, the compounds of this invention may be formulated into an aqueous or partially aqueous solution, which can then be utilized in the form of an aerosol. The compounds of this invention may also be administered transdermally through the use of a transdermal patch containing the active compound and a carrier that is inert to the active compound, is non toxic to the skin, and allows
15 delivery of the agent for systemic absorption into the blood stream via the skin. The carrier may take any number of forms such as creams and ointments, pastes, gels, and occlusive devices. The creams and ointments may be viscous liquid or semisolid emulsions of either the oil-in-water or water-in-oil type. Pastes comprised of absorptive powders dispersed in petroleum or hydrophilic petroleum containing the
20 active ingredient may also be suitable. A variety of occlusive devices may be used to release the active ingredient into the blood stream such as a semipermeable membrane covering a reservoir containing the active ingredient with or without a carrier, or a matrix containing the active ingredient. Other occlusive devices are known in the literature.

The dosage requirements vary with the particular compositions employed, the
25 route of administration, the severity of the symptoms presented and the particular subject being treated. Based on the results obtained in the standard pharmacological test procedures, projected daily dosages of active compound would be 0.02 $\mu\text{g/kg}$ - 750 $\mu\text{g/kg}$. Treatment will generally be initiated with small dosages less than the
30 optimum dose of the compound. Thereafter the dosage is increased until the optimum effect under the circumstances is reached; precise dosages for oral, parenteral, nasal, or intrabronchial administration will be determined by the administering physician based on experience with the individual subject treated. Preferably, the pharmaceutical composition is in unit dosage form, e.g. as tablets or
35 capsules. In such form, the composition is sub-divided in unit dose containing appropriate quantities of the active ingredient; the unit dosage forms can be packaged

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compositions, for example, packaged powders, vials, ampoules, pre filled syringes or sachets containing liquids. The unit dosage form can be, for example, a capsule or tablet itself, or it can be the appropriate number of any such compositions in package form.

5

The following provides the preparation of representative compounds of this invention.

Example 1

10 Pregnane-3 β ,20R,21-triol 3,21-diacetate 3

Compound **2** (6.0 g, 14.4 mmol) in 0.2 L AcOH was treated with PtO₂ (1.75 g, 7.7 mmol) and the solution was hydrogenated under 40 PSI of H₂. After 18 h, the catalyst was filtered and the crude reaction mixture was concentrated and chromatographed on silica gel using EtOAc/hexanes (1:4) to yield the two products
15 (**3** and **4**). The first product to elute was the major (desired) material **3** which was isolated as 2.40 g of a white solid: Mp = 164 - 166°C; ¹H NMR (CDCl₃) 4.75 - 4.60 (m, 1 H), 4.16 (dd, 1 H, J = 11.4 Hz, 2.2 Hz), 3.94 - 3.87 (m, 1 H), 3.81 - 3.73 (m, 1 H), 2.10 (s, 3 H), 2.10 - 2.05 (m, 1 H), 2.02 (s, 3 H), 1.84 (d, 1 H, J = 5.2 Hz), 1.82 - 0.88 (m, 21 H), 0.83 (s, 3 H), 0.76 (s, 3 H), 0.68 (dt, 1 H, J = 10.6 Hz); MS (+ESI)
20 421 (M+H)⁺; IR (KBr) 3520, 2920, 2880, 1740, 1710 cm⁻¹.

Example 2

Pregnane-3 β ,20R,21-triol 3,20-diacetate 4

The second product **4** to elute was the minor product which was isolated as
25 0.73 g of a white solid: Mp = 189 - 191°C; ¹H NMR (DMSO) 4.91 (dq, 1 H, J = 5.5 Hz, 2.2 Hz), 4.74 - 4.63 (m, 1 H), 3.81 - 3.74 (m, 1 H), 3.57 - 3.49 (m, 1 H), 2.09 (s, 3 H), 2.02 (s, 3 H), 1.91 (dd, 1 H, J = 7.2 Hz, 5.0 Hz), 1.85 - 0.83 (m, 22 H), 0.82 (s, 3 H), 0.72 - 0.61 (m, 1 H), 0.65 (s, 3 H); MS EI 420 (M⁺); IR (KBr) 3410, 2920, 1730, 1700 cm⁻¹.

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Example 3**2,3,4-O-Triacetyl -1-O-(3 β ,21-diacetoxy-5 α -pregnan-20S-yl)- β -D-glucuronic acid methyl ester 6**

Compound 3 (6.6 g, 15.7 mmol) was dissolved in CHCl₃ (125 mL) and treated
5 with Ag₂CO₃ (4.3 g, 15.7 mmol) and the glucuronyl bromide 5 [21085-72-3] (6.2 g,
15.7 mmol). After refluxing for 1.5 h, an additional 0.5 eq of Ag₂CO₃ and 0.5 eq of
the glucuronyl bromide were added. After an additional 1.5 h this addition of
reagents was repeated and after another 1.5 h it was repeated once more. The
reaction was allowed to reflux for a total of 5.5 h. The reaction was allowed to cool
10 down and the inorganic salts were filtered off. The filtrate was concentrated and
chromatographed on silica gel (3:7, EtOAc/hexanes) and the fractions containing
product were concentrated and rechromatographed under the same conditions to yield
4.1 g of 6 which was triturated with MeOH to give 3.05 g of 6 as a white solid: Mp =
180 - 183°C; MS (APCI) 754 (M+ NH₄⁺); ¹H NMR (DMSO) 5.36 (t, 1 H, J = 9.6
15 Hz), 5.06 (d, 1 H, J = 8.0 Hz), 4.91 (t, 1 H, J = 9.8 Hz), 4.70 (dd, 1 H, J = 9.5 Hz, 8.1
Hz), 4.63 - 4.50 (m, 1 H), 4.47 (d, 1 H, J = 10.0 Hz), 4.16 (d, 1 H, J = 11.3 Hz), 3.92
- 3.75 (m, 2 H), 3.63 (s, 3 H), 2.16 - 2.07 (m, 1 H), 2.04 (s, 3 H), 1.99 (s, 3 H), 1.97
(s, 3 H), 1.95 (s, 3 H), 1.93 (s, 3 H), 1.78 - 1.63 (m, 3 H), 1.62 - 1.39 (m, 6 H), 1.36 -
1.10 (m, 8H), 1.06 - 0.85 (m, 5 H), 0.79 (s, 3 H), 0.68 (s, 3 H).

20

Example 4**5 α -Pregnane -3 β ,20S,21-triol 20-O- β -D-glucuronide 7**

Compound 6 (3.76 g, 5.1 mmol) was dissolved in THF (25 mL) and treated
with a solution consisting of LiOH (1.35 g, 56.1 mmol) in H₂O (13 mL). MeOH (4
25 mL) was added to this solution and the reaction was heated to 75°C for 2 h. The
solution was then cooled and concentrated. The aqueous residue was taken up with
an additional 15 mL of H₂O. To this residue was then added a 2N HCl solution (43
mL). Solid formation was induced by scratching the glass. Filtration yielded 2.6 g
of 7 as a white solid:
30 Mp = 231 - 235°C; ¹³C NMR (75 MHz, MeOD) (C=O missing), 102.6, 82.1, 77.6,
76.8, 75.3, 73.1, 71.9, 63.6, 57.6, 56.1, 51.5, 49.9, 46.3, 43.6, 40.3, 39.0, 38.3, 36.9,
36.7, 33.5, 32.2, 30.0, 25.9, 25.4, 22.3, 12.8, 11.9; ¹H NMR (300 MHz, MeOD) 4.54

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(d, 1 H, $J = 7.7$ Hz), 3.82 - 3.71 (m, 3 H), 3.59 - 3.22 (m, 5 H), 2.30 (d, 1 H, $J = 12.6$ Hz), 1.75 - 1.66 (m, 6 H), 1.53 - 1.18 (m, 9 H), 1.17 - 0.88 (m, 6 H), 0.83 (s, 3 H), 0.78 (s, 3 H), 0.70 - 0.58 (m, 1 H); MS (-)ESI 511 (M-H)⁻; IR (KBr) 3410, 2910, 2830, 1730, 1700 cm^{-1} .

5

Example 5

5 α -Pregnane-3 β ,20S,21-triol 20-O- β -D-glucuronide sodium salt 8

Compound **7** (1.57 g, 1.7 mmol) was suspended in MeOH (20 mL) and treated with an aqueous solution of NaOH (6.4 mL, 0.5 N) and stirred for 5 minutes which
10 allowed all of the starting material to go into solution. The solution was then mixed with 0.65 g of product from a previous run and the combination stripped onto silica gel and column chromatographed on silica gel (MeOH:CH₂Cl₂, 4:6 then 5:5). The product was then triturated once with a 1:1 mixture of MeOH and Dioxane (total volume equal 60 mL) to yield 1.57 g of **8** as a white solid: Mp = 240 - 244°C; ¹³C
15 NMR (75 MHz, DMSO) (C=O missing), 100.4, 79.8, 76.7, 73.9, 73.7, 72.2, 69.3, 66.3, 62.0, 55.6, 54.0, 49.8, 44.3, 41.9, 38.1, 36.6, 35.1, 35.0, 31.8, 31.3, 28.4, 24.4, 23.9, 20.8, 12.1, 11.4; IR (KBr) 3400 (H₂O), 2920, 2870, 1610 cm^{-1} .

Example 6

20 Pregnane-3 β ,20S,21-triol 9

Compound **3** (1.6 g, 3.8 mmol) was dissolved in THF (8 mL). A solution of LiOH (0.27 g, 11.4 mmol) in 3 mL of H₂O was added. In order to make the solution one phase, 1 mL of MeOH was added to the reaction mixture. After 30 minutes at reflux, the reaction mixture was treated with 1.1 mL of AcOH and partitioned
25 between an organic layer consisting of 100 mL EtOAc, 20 mL CH₂Cl₂, 10 mL MeOH, and 60 mL H₂O. The organic layer was then washed with brine and dried over MgSO₄. The solution was concentrated and the resulting solid triturated with ether to yield 1.1 g of **9** as a white solid: Mp = 210 - 212°C; ¹H NMR (DMSO) (3 OH protons missing) 4.43 (d, 1 H, $J = 4.6$ Hz), 4.31 (t, 1 H, $J = 5.5$ Hz), 4.05 (d, 1 H, $J = 5.2$ Hz), 3.16 - 3.05 (m, 1 H), 2.10 (d, 1 H, $J = 12.4$ Hz), 1.65 - 0.78 (m, 21 H),
30 0.75 (s, 3 H), 0.68 (s, 3 H), 0.65 - 0.54 (m, 1 H); MS EI 336 M⁺; IR (KBr) 3400, 2930, 2880 cm^{-1} .

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Example 7**1-O-(3 β -Acetoxy-pregn-20-yl)-2,3,4-triacetyl- β -D-glucuronic acid methyl ester 11**

- 5 5 α -Pregnan-3 β , 20 β -diol 3-acetate **10** (3.0g, 11.0 mmol), glucuronyl bromide
[21085-72-3] (5.5g, 13.8 mmol) and Ag₂CO₃ (4.5g, 16.1 mmol) were stirred in
toluene (40 mL) at rt (flask protected from light with aluminum foil). After 18 h the
reaction was diluted with CH₂Cl₂, filtered, concentrated and chromatographed on
silica gel (EtOAc:Hex, 2:8 then EtOAc:Hex, 4:6) to yield a solid which was triturated
with MeOH to give 3.0 g of **11** as a white solid:
- 10 Mp = 248 - 251°C; ¹H NMR (DMSO) 5.33 (t, 1 H, J = 9.6 Hz), 4.95 - 4.88 (m, 2 H),
4.68 (dd, 1 H, J = 9.5 Hz, 8.1 Hz), 4.62 - 4.49 (m, 1 H), 4.44 (d, 1 H, J = 10.0 Hz),
3.71 - 3.65 (m, 1 H), 3.63 (s, 3 H), 2.11 (d, 1 H, J = 12.6 Hz), 1.98 (s, 3 H), 1.97 (s, 3
H), 1.96 (s, 3 H), 1.95 (s, 3 H), 1.77 - 1.64 (m, 2 H), 1.63 - 1.10 (m, 14 H), 0.99 (d, 3
H, J = 5.8 Hz), 0.95 - 0.83 (m, 5 H), 0.78 (s, 3 H), 0.66 (s, 3 H), 0.65 - 0.58 (m, 1 H);
- 15 IR (KBr) 2930, 2900, 2830, 1750, 1730 cm⁻¹; MS (+)ESI 696 (M+NH₄)⁺.

Example 8**5 α -Pregnane-3 β ,20R-diol 20-O- β -D-glucuronide 12**

- Compound **11** (2.5 g, 3.7 mmol) was dissolved in a solution of THF (25 mL)
20 and MeOH (15 mL) and treated with a solution of LiOH (0.9g, 37.5 mmol) in H₂O
(10 mL). The reaction was heated at reflux for 1 h. The reaction was allowed to cool
to room temperature and concentrated. The product was taken up in water (20 mL)
and acidified with aqueous 2 N HCl. A precipitate formed which was filtered
yielding 1.5 g of **12** as a white solid: Mp = 255 - 260°; ¹H NMR (DMSO) (3 H
25 buried) 4.98 (d, 1 H, J = 3.8 Hz), 4.91 (d, 1 H, J = 4.6 Hz), 4.42 (br s, 1 H), 4.25 (d, 1
H, J = 7.7 Hz), 3.71 - 3.62 (m, 1 H), 3.58 (d, 1 H, J = 9.7 Hz), 3.23 - 3.12 (m, 1 H),
2.96 - 2.87 (m, 1 H), 2.15 (d, 1 H, J = 12.3 Hz), 1.67 - 1.46 (m, 5 H), 1.45 - 0.80 (m,
17 H), 1.01 (d, 3 H, J = 5.8 Hz), 0.74 (s, 3 H), 0.65 (s, 3 H), 0.65 - 0.52 (m, 1 H); IR
(KBr) 3520, 3400, 2920, 2820, 2800, 1710 cm⁻¹; MS (-)ESI 495 (M-H)⁻.

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Example 9**5 α -Pregnane-3 β ,20R-diol 20-O- β -D-glucuronide sodium salt 13**

A suspension of Compound 12 (1.5 g, 3.0 mmol) in MeOH (25 mL) and treated with an aqueous solution of NaOH (0.5 N, 6.0 mL, 3.0 mmol) and stirred for
5 5 minutes during which time everything went into solution. The solution was concentrated to dryness and the residue was triturated with EtOH to obtain 1.1 g of 13 as a white solid:

Mp = 223 - 226°C (dec); ¹H NMR (DMSO) 7.26 (s, 1 H), 4.76 (d, 1 H, J = 3.6 Hz), 4.67 (d, 1 H, J = 3.6 Hz), 4.43 (d, 1 H, J = approx 4 Hz), 4.12 (d, 1 H, J = 7.6 Hz),
10 3.78 - 3.71 (m, 1 H), 3.45 - 3.35 (m, 1 H), 3.17 - 3.03 (m, 3 H), 3.38 - 3.29 (m, 1 H), 2.17 (d, 1 H, J = 12.4 Hz), 1.67 - 1.49 (m, 5 H), 1.45 - 0.80 (m, 17 H), 0.99 (d, 3 H, J = 5.9 Hz), 0.76 (s, 3 H), 0.75 (s, 3 H), 0.65 - 0.53 (m, 1 H); IR (KBr) 3400, 2920, 2830, 1610 cm⁻¹; MS (-) ESI 495 (M-H).

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WHAT IS CLAIMED IS:

1. A compound which is 5α -pregnane- 3β , $20S$, 21 -triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof.
- 5 2. The compound of claim 1, wherein the pharmaceutically acceptable salt of the 20-glucuronide is an alkali metal salt, alkaline earth metal salt, ammonium salt, alkylammonium salt containing 1-6 carbon atoms, or dialkylammonium salt containing 1-6 carbon atoms in each alkyl group, or trialkylammonium salt containing 1-6 carbon atoms in each alkyl group.
- 10 3. A compound which is 5α -pregnane- 3β , $20R$ -diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof.
- 15 4. The compounds of claim 3 wherein the pharmaceutically acceptable salt of the 20-glucuronide is an alkali metal salt, alkaline earth metal salt, ammonium salt, alkylammonium salt containing 1-6 carbon atoms, or dialkylammonium salt containing 1-6 carbon atoms in each alkyl group, or trialkylammonium salt containing 1-6 carbon atoms in each alkyl group.
- 20 5. 5α -pregnane- 3β , $20S$, 21 -triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, which is at least 1 percent pure.
6. 5α -pregnane- 3β , $20R$ -diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof which is at least 1 percent pure.
- 25 7. A compound consisting essentially of 5α -pregnane - 3β , $20S$, 21 -triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof.
8. A compound consisting essentially of 5α -pregnane- 3β , $20R$ -diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof.
- 30 9. A compound consisting essentially of 5α -pregnane- 3β , $20S$, 21 -triol 20-O- β -D-glucuronide sodium salt.

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10. A compound consisting essentially of 5 α -pregnane-3 β ,20R-diol 20-O- β -D-glucuronide sodium salt.
11. A pharmaceutical composition which comprises 5 α -pregnane-3 β ,20S,21-triol
5 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof and a pharmaceutical carrier.
12. A pharmaceutical composition which comprises 5 α -pregnane-3 β ,20R-diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof and a
10 pharmaceutical carrier.
13. A pharmaceutical composition according to claim 11 or 12 which further comprises other agents selected from estrogens, progestogens and androgens.
- 15 14. A pharmaceutical composition according to claim 12 which consists essentially of 5 α -pregnane-3 β ,20S,21-triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof and at least one pharmaceutical carrier.
- 20 15. A pharmaceutical composition according to claim 12 which consists essentially of 5 α -pregnane-3 β ,20R-diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof and at least one pharmaceutical carrier.
- 25 16. A pharmaceutical composition which comprises greater than 1% w/w or w/v of 5 α -pregnane-3 β ,20S,21-triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, and at least one pharmaceutical carrier.
- 30 17. A pharmaceutical composition which comprises greater than 1% w/w or w/v of 5 α -pregnane-3 β ,20R-diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, and at least one a pharmaceutical carrier.
18. 5 α -pregnane-3 β ,20S,21-triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, for use in the treatment of mammals.
- 35 19. 5 α -pregnane-3 β ,20R-diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, for use in the treatment of mammals.

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20. 5α -pregnane- 3β ,20S,21-triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, for use as a progestational agent.
21. 5α -pregnane- 3β ,20R-diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, for use as a progestational agent.
22. 5α -pregnane- 3β ,20S,21-triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, for use in treating or inhibiting cancers, central nervous system disorders, dementias, or alzheimer's disease in a mammal in need thereof.
23. 5α -pregnane- 3β ,20R-diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, for use in treating or inhibiting cancers, central nervous system disorders, dementias, or alzheimer's disease in a mammal in need thereof.
24. Use of 5α -pregnane- 3β ,20S,21-triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use as a progestational agent or in treating or inhibiting cancers, central nervous system disorders, dementias, or alzheimer's disease or in stimulating erythropoieses in a mammal in need thereof .
25. Use of 5α -pregnane- 3β ,20R-diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use as a progestational agent or in treating or inhibiting cancers, central nervous system disorders, dementias, or alzheimer's disease or in stimulating erythropoieses in a mammal in need thereof .
26. A method of providing progestational therapy to a mammal in need thereof which comprises administering a progestationally effective amount of 5α -pregnane- 3β ,20S,21-triol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof to said mammal.
27. A method of providing progestational therapy to a mammal in need thereof which comprises administering a progestationally effective amount of 5α -pregnane- 3β ,20R-diol 20-O- β -D-glucuronide or a pharmaceutically acceptable salt thereof to said mammal.

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28. A method of treating or inhibiting cancers, central nervous system disorders, dementias, or alzheimer's disease in a mammal in need thereof, which comprises administering an effective amount of 5α -pregnane- 3β , $20S$, 21 -triol 20 -O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, to said mammal.

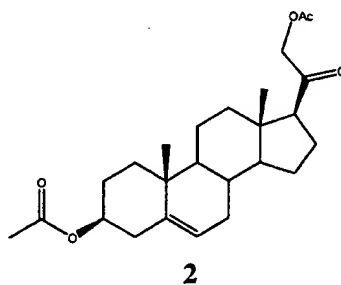
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29. A method of treating or inhibiting cancers, central nervous system disorders, dementias, or alzheimer's disease in a mammal in need thereof, which comprises administering an effective amount of 5α -pregnane- 3β , $20R$ -diol 20 -O- β -D-glucuronide or a pharmaceutically acceptable salt thereof, to said mammal.

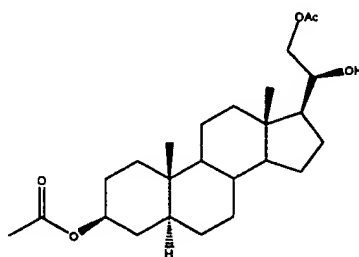
10

30. Process for the preparation of 5α -pregnane- 3β , $(20S)$, 21 -triol, 20 -O- β -glucuronide or a pharmaceutically acceptable salt thereof, which comprises reacting pregnenolone 3-acetate with lead tetraacetate in acetic acid to give the compound of formula 2 :

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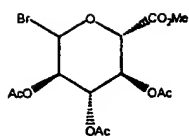
which is then hydrogenated over PtO_2 in acetic acid to give compound 3:



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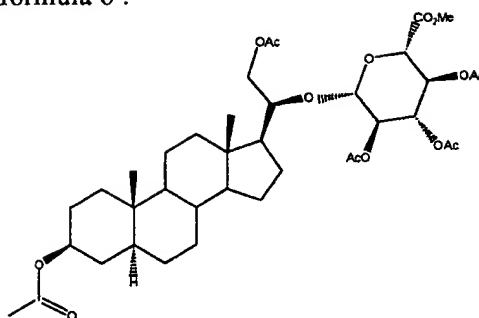
which is subsequently heated with excess equivalents of the compound 5 :

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to give the compound of formula 6 :

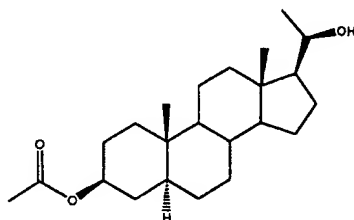


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which is subsequently saponified and reprotonated with acid to yield 5 α -pregnane-3 β , (20S), 21-triol, 20-O- β -glucuronide, and optionally this compound can be converted to the pharmaceutically acceptable salt thereof.

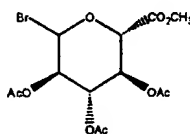
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31. Process for the preparation of 5 α -pregnane-3 β , 20R-diol, 20-O- β -glucuronide which comprises reacting compound 10 :



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with a compound of formula 5 :

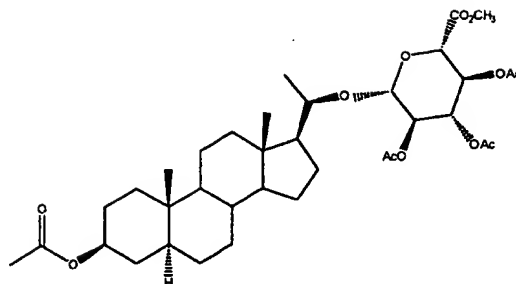


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and Ag_2CO_3 to yield a compound of formula 11:



11

- 5 which is subsequently saponified and reprotonated with acid to 5α -pregnane- 3β , $20R$ -diol, $20\text{-O-}\beta$ -glucuronide, according to claim and optionally this compound can be converted to the pharmaceutically acceptable salt thereof.
32. Process for the preparation of the monosodium salt of 5α -pregnane- 3β , $(20S)$,
10 21 -triol, $20\text{-O-}\beta$ -glucuronide which comprises titrating with a slight excess of NaOH solution.
33. Process for the preparation of the monosodium salt of 5α -pregnane- 3β , $20R$ -
15 diol, $20\text{-O-}\beta$ -glucuronide which comprises titrating with a slight excess of NaOH solution.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 99/23467

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07J5/00 C07J7/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2 029 011 A (T. S. BAKER, W. F. COULSON) 12 March 1980 (1980-03-12) claim 1	1-33
A	M. MATSUI, D. K. FUKUSHIMA: "On the Configuration of Naturally Occurring Steroid N-Acetylglucosaminides" BIOCHEMISTRY, vol. 8, no. 7, 1969, pages 2997-3000, XP000872228 * Compounds of formula I - III * -/--	1-33

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

1 February 2000

Date of mailing of the international search report

15/02/2000

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INTERNATIONAL SEARCH REPORT

Int. onal Application No

PCT/US 99/23467

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>G. COOLEY ET AL.: "The preparation of 5-beta-pregnane-3-alpha,17,20-alpha-triol 3-alpha-yl beta-D-glucopyranosiduronic acid and its '6,7-(3)H!-analogue"</p> <p>J. STEROID BIOCHEMISTRY, vol. 13, no. 3, 1980, pages 359-362, XP000872246 page 360</p> <p>---</p>	1-33
A	<p>P. SAMARAJEWA ET AL.: "The isolation of estriol-16-alpha-glucuronide and pregnanediol-3-alpha-glucuronide from late pregnancy urine"</p> <p>STEROIDS, vol. 36, no. 5, 1980, pages 611-618, XP000872238 page 616</p> <p>-----</p>	1-33

INTERNATIONAL SEARCH REPORT

information on patent family members

Inte: onal Application No

PCT/US 99/23467

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
GB 2029011 A	12-03-1980	MY 56585 A	31-12-1985